

Stick-Onn WPCfix Adhesive

Fast-Tack Adhesive for Laminate & Acrylic on WPC / PVC Boards

01 PRODUCT DESCRIPTION

Stick-Onn WPCfix is a premium, fast-tack adhesive engineered for bonding decorative laminates and high-gloss acrylic sheets to WPC boards, PVC boards, MDF and plywood. It balances flexibility and strength to absorb thermal movement without delamination, and dries clear for a bubble-free finish.

02 KEY FEATURES

- WPC-optimised formulation
- High initial tack
- Excellent gap-filling capability
- Flexible bond line that absorbs thermal movement
- Water-resistant, moisture-proof performance
- UV-resistant — suitable for interior and exterior use

03 APPLICATIONS

WPC to laminate

WPC to acrylic

Interior and exterior panels

Composite furniture

04 DIRECTIONS FOR USE

- 1 Ensure surfaces are clean, dry and free from dust, oil and mould-release agents. Lightly abrade glossy WPC surfaces.
- 2 Stir well before use. Apply an even coat on both surfaces.
- 3 Allow 4 – 6 minutes open time, then join and press firmly with a roller or press.
- 4 Trim after 4 – 6 hours. Full bond strength develops in 2 – 3 days.

05 CLEANING

Remove wet adhesive with a suitable solvent cleaner. Cured adhesive must be removed mechanically.

06 STORAGE

Store in a cool, dry, well-ventilated place away from heat, sparks and direct sunlight. Keep container tightly closed.

07 TYPICAL TECHNICAL DATA

Appearance	Clear / transparent
Solid content	40%
Open time	4 – 6 minutes
Trimming time	4 – 6 hours
Full dry	2 – 3 days
Bond line	Flexible, water and UV resistant
Shelf life	12 months from the date of manufacture in original sealed packing.

Values are typical and indicative; not to be used as specification limits.

08 COMPATIBLE SUBSTRATES

WPC board

PVC board

Acrylic sheet

Decorative laminate

MDF

Plywood

09 PACK SIZES

500 g

10 HEALTH & SAFETY

Read the label and the Material Safety Data Sheet (MSDS) before use. Keep out of reach of children. MSDS available at www.stickonn.in/downloads.

Disclaimer: The information and recommendations in this data sheet are based on our tests and experience and are believed to be reliable. As conditions and methods of use are beyond our control, users should determine the suitability of the product for their purpose before full-scale use. Products are sold subject to the company's standard terms and conditions of sale. Specifications are subject to change without notice.